

Application information



Protocol No. 7395

Sample name: writing instruments
Industry: Metall industry
Process required: grinding and polishing
Material: Brass
Manufacturing process: turned and machined part

| Machine | Stp. | Time | Process | Media | Compound | Speed |
|---------|------|--------|---------------|-----------------------------|---------------------|-------|
| CF 3x18 | 1 | 2 h | wet grinding | KX 12/PX 12 plastic chips | SC 15 compound | 250 |
| CF 3x18 | 2 | 2 h | dry polishing | H1/100 walnut-shell granule | P 1 polishing paste | 250 |
| CF 3x18 | 3 | 20 min | dry polishing | H1/500 walnut-shell granule | P 1 polishing paste | 250 |



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