

Application information



Protocol No. 9039

Sample name: ball pens
Industry: Metall industry
Process required: grinding and polishing
Material: Brass
Manufacturing process: turned and machined part

Machine	Stp.	Time	Process	Media	Compound	Speed
CF 1x18-I	1	1 h	wet grinding	KX 10 plastic grinding chips	SC 5 compound	220
DF 35	2	2 h	dry polishing	H1/500 walnut-shell granule	P 1 polishing paste	35



Ball pen nib
Grinding

