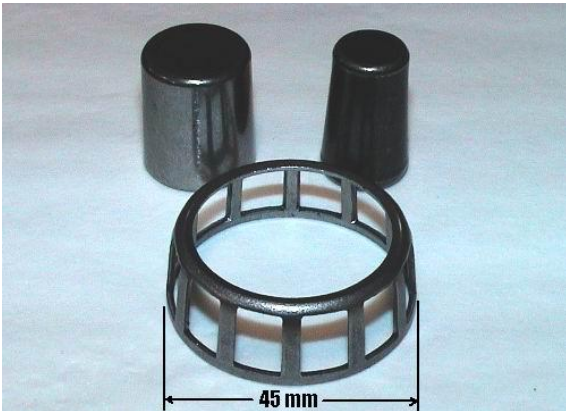


Dealer Information

No.: 0

Sample name: ball race rings
Industry: Metall industry
Process required: burnishing
Material: Steel
Manufacturing process: Stanz-Zieh-Biegeteil

Machine	Stp.	Time	Process	Media	Compound	Speed
CF 3x18	1	1 h	wet grinding	ZSP 4/5 porcelain polishing	SP 62 grinding paste	220
CF 3x18	2	1 h	wet polishing	ZSP 4/5 porcelain polishing	SC 15 compound	-220



before processing



after processing

Remarks:

Description of the sample:	Parts for bearings
Process required:	deburring, polishing
Benefits for the customer (regarding quality and function):	
Current method:	
What is the advantage of the OTEC-process in comparison to the customer's current process?	
Recommended machines:	CF 18, CF 50 wet